

# Wickman 6-26

Swarf management system with removable conveyor and coolant tank, enabling swarf to be separated and recovered for recycling with minimum downtime.



## BAR CAPACITY

Diameter	26 mm
Hexagon (across flats)	21.8 mm
Square (across flats)	17.8 mm
Bar Feed Stroke	101.6 mm

## SPINDLES

Number	6
Gear Driven Machine	1000 - 4014 Rev/min
Variable Speed Machine	0 - 5000 Rev/min

## CYCLE TIMES

Range of Cycle Times	1.4 - 111 Sec
Idle Time	1.0 Sec

## MAIN TOOL BLOCK

Feed Stroke Length	0 - 63.5 mm
Fast Approach Stroke	63.5 mm

## INDEPENDENT LONGITUDINAL SLIDES

Number	2
Feed Stroke Length	0 - 63.5 mm
Fast Approach Stroke	63.5 mm

## MAIN MOTOR

Power output	15 kW
Speed	1460 Rev/min

## FEED MOTOR - SIEMENS

Rated Power Output (at max speed)	4.6 kW
Max Power Output (at max speed)	5.7 kW
Rated Torque	40 Nm
Max. Torque	45 Nm
Max. Speed	1200 Rev/min

## HYDRAULICS

Power output	15 kW
Delivery	0 - 12 l/w

## COOLANT SYSTEM

Motor Power output	2,2 kW
Delivery	350 l/min
Maximum Capacity	750 l

## LUBRICATION

Power output	0.37 kW
Delivery	5.2 l/min

**CROSS SLIDES**

Number		6
Feed Stroke Length	Stations 1, 2, 4 & 5	0 - 12.7 mm
	Stations 3 & 6	0.8 - 12.7 mm
Fast Approach Stroke	Stations 1, 5 & 6	19 mm
	Stations 2, 3 & 4	25.4 mm

**ELECTRICS**

Rated Voltage in Mains	to order
Operational Power of input of Electrical Equipment	26 kW

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